

SECTION 211-04: Steering Column
SPECIFICATIONS

1998 Mark VIII Workshop Manual

Torque Specifications

Description	Nm	lb-ft	lb-in
Steering Wheel Retaining Bolt	34-46	25-34	—
Steering Column Mounting Nut	34-46	24-34	—
Steering Shaft Yoke Coupling Bolt	30-40	22-30	—
Air Bag Module Screws	10-14	—	89-123
Lower Steering Column Shaft-to-Steering Gear	40-55	30-41	—
Lower Steering Column Shaft-to-Steering Column Lower Yoke	41-56	31-41	—
Instrument Panel Reinforcement Brace	34-52	25-38	—
Tilt/Telescope Motors Retaining Screws	2-3	—	18-27
Bearing Housing Pivot Bolts	19-26	14-19	—
Tilt Actuator Retaining Bolts	13-17	—	115-150
Potentiometer Retaining Screws	3	—	26
Front Steering Shaft End Plate Retaining Bolts	12-15	—	107-132
Telescope Actuator Retaining Bolts	13-17	—	115-150
Housing Cover Retaining Bolts	12-15	—	107-132
Telescope Actuator Retaining Nuts	10-13	7-10	—
Ignition Switch Retaining Screw	1	—	14-16
Shift Interlock Solenoid Retaining Screws	1	—	14-16
Antenna Retaining Screw	1	—	11-13

